

**SPECIFICATION CLAUSE**

**SPORT 4000**

GENERAL  
 THE SURFACE DRAINAGE SYSTEM SHALL BE POLYMER CONCRETE SYSTEM 4000 CHANNEL SYSTEM AS MANUFACTURED BY ACO POLYMER PRODUCTS, INC.

MATERIALS  
 CHANNELS SHALL BE MANUFACTURED FROM POLYESTER RESIN POLYMER CONCRETE. MINIMUM PROPERTIES OF POLYMER CONCRETE WILL BE AS FOLLOWS:

COMPRESSIVE STRENGTH:	14,000 PSI
FLEXURAL STRENGTH:	4,000 PSI
TENSILE STRENGTH:	1,500 PSI
WATER ABSORPTION:	0.07%
FROST PROOF	YES
DILUTE ACID AND ALKALI RESISTANT	YES
B117 SALT SPRAY TEST COMPLIANT	YES

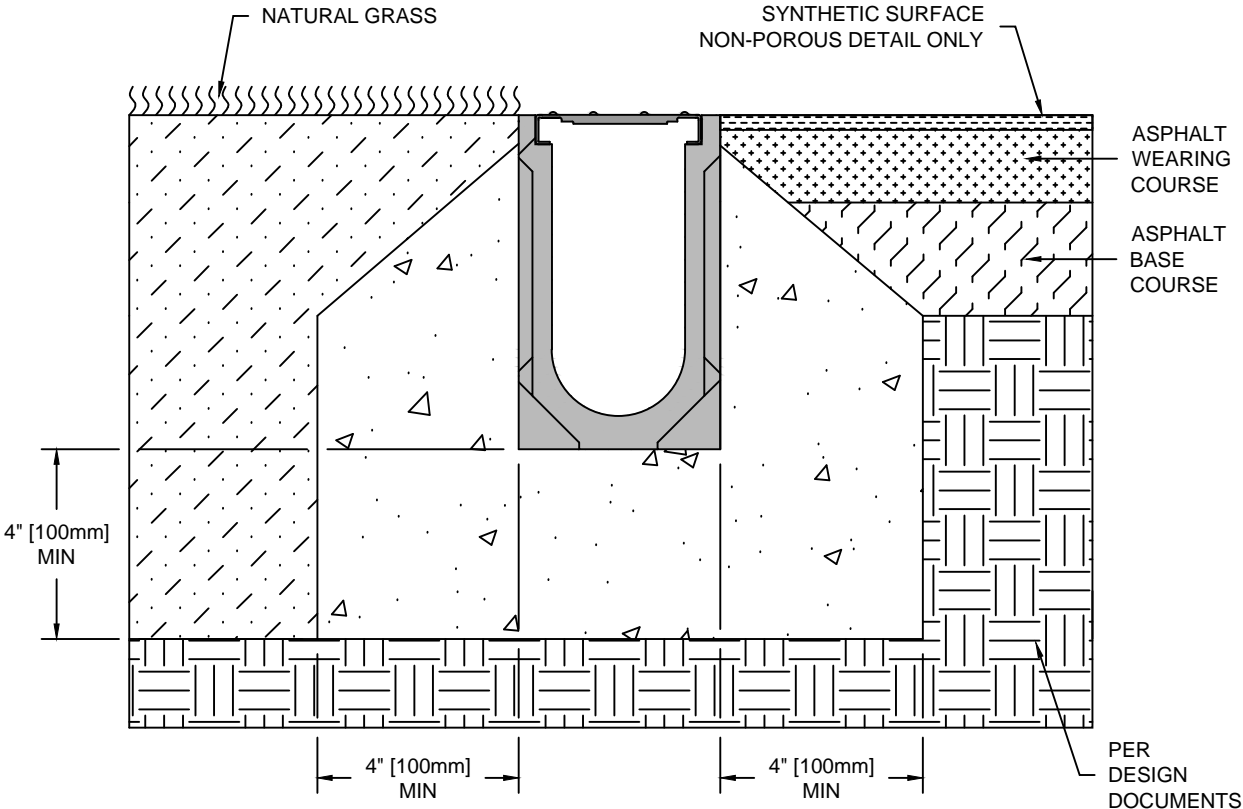
THE SYSTEM SHALL BE 4" (100mm) NOMINAL INTERNAL WIDTH AND A 6.1" (155mm) OVERALL WIDTH. ALL CHANNELS SHALL BE INTERLOCKING WITH A MALE/FEMALE JOINT.

4002 CHANNEL : INVERT DEPTH - 4.65"  
 4010 CHANNEL : INVERT DEPTH - 6.54"  
 4020 CHANNEL : INVERT DEPTH - 8.90"  
 4030 CHANNEL : INVERT DEPTH - 11.26"

STANDARD ACO DRAIN GRATES AND LOCKING DEVICES ARE USED, SEE SEPARATE SPECIFICATION SHEETS FOR INFORMATION.

THE COMPLETE DRAINAGE SYSTEM SHALL BE BY ACO POLYMER PRODUCTS, INC. ANY DEVIATION OR PARTIAL SYSTEM DESIGN AND/OR IMPROPER INSTALLATION WILL VOID ANY AND ALL WARRANTIES PROVIDED BY ACO POLYMER PRODUCTS, INC.

THE SYSTEM SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S INSTRUCTIONS AND RECOMMENDATIONS. REFER TO ARCHITECT'S PLANS FOR TRENCH AND CATCH BASIN LOCATION.



- NOTES:**
- IT IS NECESSARY TO ENSURE MINIMUM DIMENSIONS SHOWN ARE SUITABLE FOR EXISTING GROUND CONDITIONS. *ENGINEERING ADVICE MAY BE REQUIRED.*
  - MINIMUM CONCRETE STRENGTH OF 4,000 PSI IS RECOMMENDED. CONCRETE SHOULD BE VIBRATED TO ELIMINATE AIR POCKETS.
  - EXPANSION AND CONTRACTION CONTROL JOINTS AND REINFORCEMENT ARE RECOMMENDED TO PROTECT CHANNEL AND CONCRETE SURROUND. *ENGINEERING ADVICE MAY BE REQUIRED.*
  - REFER TO ACO'S LATEST INSTALLATION INSTRUCTIONS FOR FURTHER DETAILS.

S4000-PCGN	<b>SYSTEM 4000:</b> Partial Concrete, Grass & Non-Porous Synthetic Surface	<b>ACO Polymer Products, Inc.</b>	
	<b>INSTALLATION DRAWING - ACO SPORT</b>	825 W. Beechcraft St Casa Grande, AZ 85122 Tel: 520-421-9988 Fax: 520-421-9899	P.O. Box 245 Chardon, OH 44024 Tel: 440-285-7000 Fax: 440-285-8517
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